

View Online at <https://aerobasegroup.com/nsn/5305-01-258-8499>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 1.263 inches and 1.293 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.350 inches and 0.399 inches

Grip Diameter:

Between 0.249 inches and 0.250 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.865 inches and 0.885 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Special Features:

Internal drive ribbed

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1581 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0