

View Online at <https://aerobasegroup.com/nsn/5305-01-259-1195>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.323 inches

**Fastener Length:**

Between 0.563 inches and 0.583 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.266 inches and 0.303 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Tri-wing recess

**Thread Diameter:**

0.1900 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response and mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification 1st treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas4703 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.