

View Online at <https://aerobasegroup.com/nsn/5305-01-259-3547>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.900 inches and 1.000 inches

**Fastener Length:**

1.000 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.480 inches and 0.531 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

0.156 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

170000 pounds per square inch

**Hardness Rating:**

38.0 rockwell c and 45.0 rockwell c

**Minimum Yield Strength:**

150000 pounds per square inch

**Countersink Angle:**

82.0 degrees

**Material:**

Steel

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl3 federal specification single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0