

View Online at <https://aerobasegroup.com/nsn/5305-01-264-5896>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.450 inches

**Fastener Length:**

Between 0.722 inches and 0.752 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.456 inches and 0.508 inches

**Locking Feature:**

Patch threads or pellet threads or strip threads

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.302 inches and 0.322 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

63.0 microinches bearing surface of head

**Product Name:**

Navy special project

**Color:**

Green threads

**Material:**

Plastic locking feature

**Material Specification:**

Mil-f-18240 military specification single material response locking feature

**Surface Treatment:**

Cadmium fastener and chromate fastener

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response fastener

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas7204 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-f-18240 spec.