

View Online at <https://aerobasegroup.com/nsn/5305-01-264-5896>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 0.722 inches and 0.752 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.456 inches and 0.508 inches

Locking Feature:

Patch threads or pellet threads or strip threads

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 0.302 inches and 0.322 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches bearing surface of head

Product Name:

Navy special project

Color:

Green threads

Material:

Plastic locking feature

Material Specification:

Mil-f-18240 military specification single material response locking feature

Surface Treatment:

Cadmium fastener and chromate fastener

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response fastener

Thread Series Designator:

Unjf

Specification Data:

80205-nas7204 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-f-18240 spec.