

View Online at <https://aerobasegroup.com/nsn/5305-01-267-9291>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.453 inches and 0.500 inches

Fastener Length:

Between 0.890 inches and 0.938 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.497 inches and 0.507 inches

Grip Diameter:

Between 0.249 inches and 0.250 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Thd hole in hd 0.138-32 unjc-3b; distance fm top of hd to injection port 0.210 in. Injection port 0.120 in. Lg by 0.060 in. W

Material:

Steel comp xm-13

Material Specification:

Ams 5629 uns s13800 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

73197-ht4075 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0