

View Online at <https://aerobasegroup.com/nsn/5305-01-270-3056>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 0.888 inches and 0.918 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.350 inches and 0.399 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Features Provided:

Dry film lubricant

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Aluminum and chromate

Surface Treatment Specification:

Mil-c-83488 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.