

View Online at <https://aerobasegroup.com/nsn/5305-01-270-6708>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.365 inches

**Fastener Length:**

Between 0.548 inches and 0.578 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.338 inches and 0.381 inches

**Grip Diameter:**

Between 0.1879 inches and 0.1887 inches

**Single Shear Strength:**

95000 pounds per square inch

**Internal Drive Style:**

Cross recess type ii

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.178 inches and 0.203 inches

**Thread Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 11, cl 2 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0