

View Online at <https://aerobasegroup.com/nsn/5305-01-272-1331>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.542 inches and 0.644 inches

Fastener Length:

Between 0.719 inches and 0.750 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.442 inches and 0.507 inches

Locking Feature:

Patch threads

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

24.0 rockwell c fastener and 35.0 rockwell c fastener

Minimum Yield Strength:

85000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Plastic locking feature

Material Specification:

Mil-f-18240 military specification single material response locking feature

Surface Treatment:

Passivate fastener

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response fastener

Thread Series Designator:

Unjf

Specification Data:

80205-nas1189 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-f-18240 spec.