

View Online at <https://aerobasegroup.com/nsn/5305-01-275-3293>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.450 inches

**Fastener Length:**

Between 0.598 inches and 0.628 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.346 inches and 0.399 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mi-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1994 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.