

View Online at <https://aerobasegroup.com/nsn/5305-01-276-1847>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.351 inches

Head Style:

Flat countersunk

Head Diameter:

0.450 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Torq-set recessed per ms33781

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas672 national specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0