

View Online at <https://aerobasegroup.com/nsn/5305-01-276-1847>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.351 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

0.450 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Torq-set recessed per ms33781

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas672 national specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0