# NSN 5305-01-278-4007

Machine Screw - Page 1 of 1

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

#### Thread Length:

Between 0.314 inches and 0.364 inches

#### Fastener Length:

Between 0.636 inches and 0.666 inches

#### **Head Style:**

Flat countersunk

#### Head Diameter:

Between 0.294 inches and 0.332 inches

#### Internal Drive Style:

Torque-set ribbed

#### **Thread Diameter:**

0.164 inches

## Thready Qty Per Inch (tpi):

32

## Min. Tensile Strength (psi):

160000 pounds per square inch

#### Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

#### **Screw Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

#### Screw Surface Treatment:

Cadmium and chromate

#### Screw Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

#### Thread Series Designator:

Unjc

# **Specification Data:**

80205-nas1221 professional/industrial association standard

## Shelf Life:

N/a

## Unit Of Measure:

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#### Demilitarization:

No

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