

View Online at <https://aerobasegroup.com/nsn/5305-01-283-4633>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.486 inches and 0.526 inches

Fastener Length:

Between 1.429 inches and 1.449 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.578 inches and 0.634 inches

Shoulder Diameter:

0.327 inches first shoulder and 0.328 inches first shoulder

Shoulder Length:

0.923 inches first shoulder and 0.943 inches first shoulder

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.312 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.