

View Online at <https://aerobasegroup.com/nsn/5305-01-286-7990>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.245 inches

Fastener Length:

Between 0.345 inches and 0.375 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.365 inches and 0.375 inches

Head Height:

Between 0.244 inches and 0.250 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

0.188 inches

Thready Qty Per Inch (tpi):

20

Hardness Rating:

37.0 rockwell c and 45.0 rockwell c

Surface Finish:

63.0 microinches grip

Product Name:

Navy special project

Material:

Steel comp 4340

Material Specification:

Astm a574 assn standard single material response

Thread Series Designator:

Unc

Specification Or Standard:

2 type

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-1222 spec.