

View Online at <https://aerobasegroup.com/nsn/5305-01-289-5854>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.670 inches and 0.701 inches

Fastener Length:

Between 0.781 inches and 0.812 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.456 inches and 0.506 inches

Internal Drive Style:

Tri-wing recess

Thread Diameter:

0.2500 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel comp 4340 or steel comp 8740

Screw Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification 1st treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas5604 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A500d0

Mil-std (military Standard):

Mil-s-5000 spec.