

View Online at <https://aerobasegroup.com/nsn/5305-01-289-5860>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.323 inches

**Fastener Length:**

Between 1.881 inches and 1.933 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.338 inches and 0.381 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.1900 inches

**Grip Length:**

Between 1.615 inches and 1.635 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty1 cl1 federal specification 1st treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas7503 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0