Externally Relieved Body Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-01-291-0138

Thread Class:	
2a	
Thread Direction:	
Right-hand	
Thread Length:	
0.313 inches	
Fastener Length:	
Between 0.859 inc	nes and 0.891 inches
Head Style:	
Knurled no. 1	
Head Diameter:	
Between 0.495 inc	nes and 0.500 inches
Head Height:	
Between 0.546 inc	nes and 0.578 inches
Point Length:	
0.188 inches	
Point Diameter:	
Between 0.159 inc	nes and 0.175 inches
First Diameter Fre	m Head:
Between 0.170 inc	nes and 0.180 inches
Distance From La	rgest Bearing Surface Of Head To End Of First Diameter:
Between 0.364 inc	nes and 0.384 inches
Point Style:	
Cone	
Internal Drive Sty	e:
Slot	
Thread Diameter:	
0.250 inches	
Thready Qty Per	nch (tpi):
20	
Externally Relieve	d Body Diameter Quantity:
1	
Point Chamfer Ar	gle:
Between 85.0 deg	ees and 95.0 degrees
Material:	
Steel comp 203ez	or steel comp 303 or steel comp 303 plus x or steel comp 303cu or steel comp 303ma or steel comp 303pb or st
comp 303se or ste	el comp 416 or steel comp 416 plus x or steel comp 416se or steel comp 430f or steel comp 430fse
Material Specifica	tion:
Mil-w-52263 milita	y specification all material responses
Surface Treatmer	
Passivate	
Surface Treatmer	t Specification:
	ecification single treatment response

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Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-w-52263 spec.