

View Online at <https://aerobasegroup.com/nsn/5305-01-291-6613>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 0.855 inches and 0.885 inches

Head Style:

Pan

Head Diameter:

Between 0.473 inches and 0.492 inches

Head Height:

Between 0.162 inches and 0.175 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-6049 military specification 1st material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas7704 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.