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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.314 inche	es and 0.364 inches
Fastener Length:	
Between 0.449 inche	es and 0.479 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.294 inche	es and 0.332 inches
Locking Feature:	
Patch threads	
Internal Drive Style	
High-torque	
Thread Diameter:	
0.164 inches	
Thready Qty Per Inc	ch (tpi):
32	
Countersink Angle:	
Between 99.0 degre	es and 101.0 degrees
Material:	
Steel comp 4140 or	steel comp 4340 or steel comp 8740
Material Specificati	on:
Mil-s-5626 military s	pecification 1st material response or mil-s-8844 military specification 2nd material response or ams 6414 assn standard
2nd material response	se or mil-s-6049 military specification 3rd material response
Surface Treatment:	
Cadmium or cadmiu	m and chromate
Surface Treatment	Specification:
Qq-p-416 type 1 cl 3	B federal specification single treatment response or qq-p-416 type 2 cl 2 federal specification single treatment response
Thread Series Design	gnator:
Unjc	
Specification Data:	
80205-nas1221 prof	essional/industrial association standard
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A003b0	

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Mil-std (military Standard):

Mil-s-5626 spec.

