

View Online at <https://aerobasegroup.com/nsn/5305-01-304-9450>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.362 inches

Fastener Length:

Between 0.674 inches and 0.714 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.447 inches and 0.507 inches

Shoulder Diameter:

0.246 inches first shoulder and 0.249 inches first shoulder

Shoulder Length:

0.312 inches first shoulder and 0.332 inches first shoulder

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4037 or steel comp 8630

Material Specification:

Ams 6300 assn standard 1st material response or mil-s-6050 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1299 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6050 spec.