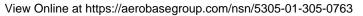
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Thread Class: 3a **Thread Direction: Right-hand Thread Length:** Between 0.378 inches and 0.428 inches Fastener Length: Between 0.513 inches and 0.543 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.464 inches and 0.506 inches **Grip Diameter:** Between 0.2485 inches and 0.2495 inches **Internal Drive Style:** Torque-set ribbed **Thread Diameter:** 0.250 inches Grip Length: Between 0.115 inches and 0.135 inches Thready Qty Per Inch (tpi): 28 Min. Tensile Strength (psi): 160000 pounds per square inch Hardness Rating: 36.0 rockwell c and 40.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Surface Finish: 32.0 microinches threads Material: Iron alloy 660 **Material Specification:** Ams 5731 assn standard single material response or ams 5732 assn standard single material response or ams 5737 assn standard single material response Surface Treatment: Passivate **Surface Treatment Specification:** Qq-p-35 federal specification single treatment response **Thread Series Designator:**

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

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Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

