

View Online at <https://aerobasegroup.com/nsn/5305-01-305-8844>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 3.616 inches and 3.746 inches

Fastener Length:

Between 3.688 inches and 3.782 inches

Head Style:

Flat countersunk

Head Diameter:

0.115 inches

Locking Feature:

Patch or pellet or strip

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.086 inches

Thready Qty Per Inch (tpi):

56

Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel comp e4340 or steel comp 4140 or steel comp 8735 or steel comp 8740 or steel comp 6150

Locking Feature Material:

Plastic polyamide

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Thread Series Designator:

Unjc

Specification Data:

80205-nas1189 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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