NSN 5305-01-307-7044

Shoulder Screw - Page 1 of 2



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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.656 inches	
Fastener Length:	
Between 1.829 inche	es and 1.859 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.826 inche	es and 0.888 inches
Shoulder Diameter	:
0.4516 inches first s	shoulder and 0.4525 inches first shoulder
Shoulder Length:	
1.178 inches first sh	noulder and 1.198 inches first shoulder
Internal Drive Style	r.
High-torque	
Thread Diameter:	
0.4375 inches	
Thready Qty Per In	ch (tpi):
20	
Min. Tensile Streng	yth (psi):
160000 pounds per	square inch
Countersink Angle	:
Between 99.0 degre	es and 101.0 degrees
Shoulder Shape:	
Round first shoulder	
Material:	
Steel comp 4140 or	steel comp 4340 or steel comp 8740
Material Specificati	ion:
Mil-s-5626 military s	pecification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd ma	terial response
Surface Treatment:	
Cadmium and chror	nate
Surface Treatment	Specification:
Qq-p-416 ty2 cl2 fed	leral specification 1st treatment response
Thread Series Desi	gnator:
Unjf	
Specification Data:	
	essional/industrial association standard
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

