NSN 5305-01-308-2909

Shoulder Screw - Page 1 of 2



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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.641 inches	
Fastener Length:	
Between 1.189 inche	s and 1.219 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.717 inche	s and 0.760 inches
Shoulder Diameter:	
0.4047 inches first sl	noulder and 0.4057 inches first shoulder
Shoulder Length:	
0.553 inches first she	oulder and 0.573 inches first shoulder
Internal Drive Style:	
High-torque	
Thread Diameter:	
0.3750 inches	
Thready Qty Per Inc	h (tpi):
24	
Min. Tensile Strengt	h (psi):
160000 pounds per s	quare inch
Countersink Angle:	
Between 99.0 degree	s and 101.0 degrees
Shoulder Shape:	
Round first shoulder	
Material:	
Steel comp 4140 or	steel comp 4340 or steel comp 8740
Material Specification	n:
Mil-s-5626 military sp	ecification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd mate	arial response
Surface Treatment:	
Cadmium and chrom	ate
Surface Treatment S	Specification:
Qq-p-416, type 2, cl	ass 2 federal specification all treatment responses
Thread Series Desig	nator:
Unjf	
Specification Data:	
80205-nas1606 profe	ssional/industrial association standard
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

