

View Online at <https://aerobasegroup.com/nsn/5305-01-309-5454>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.380 inches and 0.447 inches

Fastener Length:

Between 2.265 inches and 2.312 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.376 inches and 0.385 inches

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.060 inches first hole and 0.080 inches first hole

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

1.937 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

3.132 inches first hole and 3.152 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-8844 military specification 2nd material response or ams6414 assn standard 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas333 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.