

View Online at <https://aerobasegroup.com/nsn/5305-01-310-3963>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.291 inches and 0.341 inches

**Fastener Length:**

Between 0.676 inches and 0.706 inches

**Head Style:**

Flat countersunk undercut

**Head Diameter:**

Between 0.497 inches and 0.507 inches

**Head Height:**

0.106 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.081 inches first hole

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.553 inches first hole and 0.593 inches first hole

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Navy special project

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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