NSN 5305-01-315-1634

Machine Screw - Page 1 of 2

Thread Class:



View Online at https://aerobasegroup.com/nsn/5305-01-315-1634

za
Thread Direction:
Right-hand
Thread Length:
Between 0.347 inches and 0.440 inches
Fastener Length:
Between 0.469 inches and 0.500 inches
Head Style:
Flat countersunk
Head Diameter:
Between 0.238 inches and 0.279 inches
Locking Feature:
Patch or pellet or strip
Internal Drive Style:
Cross recess type 1
Thread Diameter:
0.138 inches
Thready Qty Per Inch (tpi):
32
Countersink Angle:
Between 99.0 degrees and 101.0 degrees
Criticality Code Justification:
Zzzy
Screw Material:
Steel comp 302 or steel comp 303 or steel comp 304 or steel comp 305 or steel comp 316
Locking Feature Material:
Plastic polyamide
Screw Material Specification:
66 federal standard all material responses
Screw Surface Treatment:
Passivate
Screw Surface Treatment Specification:
Astm a380 assn standard single treatment response
Special Test Features:
Special quality control testing
Test Data Document:
81349-mil-p-23199 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification
format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain
environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).
Thread Series Designator:
Unc
Reference Number Differentiating Characteristics:

As differentiated by material which must conform to ships parts control center special quality control provisions

NSN 5305-01-315-1634

Machine Screw - Page 2 of 2



_					
c	hο	JIF.		.ife:	
J	116		_	.II C.	

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A500d0