

View Online at <https://aerobasegroup.com/nsn/5305-01-317-4016>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.350 inches and 0.400 inches

**Fastener Length:**

Between 0.860 inches and 0.890 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.577 inches and 0.635 inches

**Grip Diameter:**

Between 0.311 inches and 0.312 inches

**Internal Drive Style:**

Torque-set ribbed

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.350 inches and 0.400 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5656 military specification 1st material response or mil-s-8844 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1155 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5656 spec.