

View Online at <https://aerobasegroup.com/nsn/5305-01-322-2554>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.276 inches

**Fastener Length:**

Between 0.511 inches and 0.541 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.306 inches and 0.313 inches

**Head Height:**

Between 0.103 inches and 0.118 inches

**Grip Diameter:**

Between 0.1881 inches and 0.1887 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1123 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0