

View Online at <https://aerobasegroup.com/nsn/5305-01-322-2946>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.604 inches and 0.706 inches

Fastener Length:

Between 0.781 inches and 0.812 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.442 inches and 0.507 inches

Internal Drive Style:

Torque set

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel comp 4140 or steel comp 8740 or steel comp e4340

Screw Material Specification:

Mil-s-5656 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-5000 military specification 3rd material response

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

32.0 microinches

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Thread Series Designator:

Unjf

Specification Data:

80205-nas-1102 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A500d0

Mil-std (military Standard):

Mil-s-5656 spec.