

View Online at <https://aerobasegroup.com/nsn/5305-01-322-7399>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.316 inches

Fastener Length:

Between 1.863 inches and 1.893 inches

Head Style:

Pan

Head Diameter:

Between 0.473 inches and 0.492 inches

Head Height:

Between 0.162 inches and 0.175 inches

Internal Drive Style:

Torque set

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

1600000 pounds per square inch

Hardness Rating:

Between 36.0 rockwell c and 40.0 rockwell c

Screw Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Screw Material Specification:

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Bearing Surface Of Head Surface Finish:

32.0 microinches

Shank Surface Finish:

32.0 microinches

Thread Surface Finish:

32.0 microinches

Special Features:

Shank hole 0.076 min. To 0.086 max. Dia.; distance from bearing surface Of head to shank hole 1.762 nom.

Thread Series Designator:

Unjf

Specification Data:

80205-nas1634 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A500d0

Mil-std (military Standard):

Mil-s-5626 spec.