

View Online at <https://aerobasegroup.com/nsn/5305-01-322-7399>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.316 inches

**Fastener Length:**

Between 1.863 inches and 1.893 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.473 inches and 0.492 inches

**Head Height:**

Between 0.162 inches and 0.175 inches

**Internal Drive Style:**

Torque set

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

1600000 pounds per square inch

**Hardness Rating:**

Between 36.0 rockwell c and 40.0 rockwell c

**Screw Material:**

Steel comp 4140 or steel comp e4340 or steel comp 8740

**Screw Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Bearing Surface Of Head Surface Finish:**

32.0 microinches

**Shank Surface Finish:**

32.0 microinches

**Thread Surface Finish:**

32.0 microinches

**Special Features:**

Shank hole 0.076 min. To 0.086 max. Dia.; distance from bearing surface Of head to shank hole 1.762 nom.

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1634 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A500d0

**Mil-std (military Standard):**

Mil-s-5626 spec.