

View Online at <https://aerobasegroup.com/nsn/5305-01-322-7402>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.528 inches and 0.620 inches

**Fastener Length:**

Between 0.590 inches and 0.620 inches

**Head Style:**

Round extended washer

**Head Diameter:**

Between 0.343 inches and 0.363 inches

**Head Height:**

Between 0.085 inches and 0.105 inches

**Extended Washer Diameter:**

Between 0.413 inches and 0.443 inches

**Extended Washer Thickness:**

Between 0.030 inches and 0.037 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Screw Material:**

Iron alloy 660

**Screw Material Specification:**

Ams5731 assn standard single material response or as-5737 assn standard single material response

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416, ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas8403 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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