

View Online at <https://aerobasegroup.com/nsn/5305-01-322-8766>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.240 inches and 0.260 inches

Head Style:

Headless (setscrew)

Point Style:

Cup

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

0.125 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 4032 or steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Material Specification:

66 federal standard all material responses

Surface Treatment:

Zinc and chromate

Surface Treatment Specification:

Astm b633 type 2 assn standard single treatment response

Thread Series Designator:

Unf

Specification Or Standard:

1 type and 4 style

Departure From Cited Document:

As modified by surface treatment

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0