NSN 5305-01-322-9619

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View Online at https://aerobasegroup.com/nsn/5305-01-322-9619
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.338 inches
Fastener Length:
Between 0.635 inches and 0.665 inches
Head Style:
Flat countersunk
Head Diameter:
Between 0.2516 inches and 0.3047 inches
Grip Diameter:
Between 0.1885 inches and 0.1895 inches
Internal Drive Style:
Offset cruciform (torque set)
Thread Diameter:
0.190 inches
Grip Length:
Between 0.302 inches and 0.322 inches
Thready Qty Per Inch (tpi):
32
Hardness Rating:
39.0 rockwell c and 43.0 rockwell c
Countersink Angle:
Between 99.0 degrees and 101.0 degrees
Surface Finish:
32.0 microinches threads
Material:
Steel comp 4140 or steel comp e4340 or steel comp 8740
Material Specification:
Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military
specification 3rd material response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type 2, class 2 federal specification single treatment response
Thread Series Designator:
Unjf
Specification Data:
80205-nas1993 professional/industrial association standard

N/a

Shelf Life:

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U	nit	Of	Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.