

View Online at <https://aerobasegroup.com/nsn/5305-01-323-1141>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.738 inches and 0.849 inches

Fastener Length:

Between 0.970 inches and 1.010 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.480 inches and 0.531 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.156 inches and 0.158 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 43.0 rockwell c

Minimum Yield Strength:

130000 pounds per square inch

Countersink Angle:

Between 80.0 degrees and 84.0 degrees

Material:

Steel

Material Specification:

66 federal standard single material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Dod-p-16232 tym cl3 military specification single treatment response

Thread Series Designator:

Unrf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

spec.