

View Online at <https://aerobasegroup.com/nsn/5305-01-323-4154>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.363 inches

Fastener Length:

Between 0.536 inches and 0.566 inches

Head Style:

Pan

Head Diameter:

Between 0.360 inches and 0.374 inches

Head Height:

Between 0.115 inches and 0.125 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Torque-set ribbed

Thread Diameter:

0.190 inches

Grip Length:

Between 0.178 inches and 0.198 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.410 inches first hole and 0.460 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5732 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0