

View Online at <https://aerobasegroup.com/nsn/5305-01-323-5553>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.403 inches

Fastener Length:

Between 0.576 inches and 0.606 inches

Head Style:

Pan no. 2

Head Diameter:

Between 0.477 inches and 0.492 inches

Head Height:

Between 0.140 inches and 0.150 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

Torque-set ribbed

Thread Diameter:

0.250 inches

Grip Length:

Between 0.178 inches and 0.198 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.465 inches first hole and 0.485 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0