

View Online at <https://aerobasegroup.com/nsn/5305-01-323-5553>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

Between 0.576 inches and 0.606 inches

**Head Style:**

Pan no. 2

**Head Diameter:**

Between 0.477 inches and 0.492 inches

**Head Height:**

Between 0.140 inches and 0.150 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

Torque-set ribbed

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Thready Qty Per Inch (tpi):**

28

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.465 inches first hole and 0.485 inches first hole

**Surface Finish:**

32.0 microinches threads

**Product Name:**

Navy special project

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0