

View Online at <https://aerobasegroup.com/nsn/5305-01-324-7144>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.316 inches

**Fastener Length:**

Between 1.801 inches and 1.816 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.497 inches and 0.507 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

1.500 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.700 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1154 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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