

View Online at <https://aerobasegroup.com/nsn/5305-01-327-0909>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.419 inches and 0.520 inches

**Fastener Length:**

Between 0.490 inches and 0.520 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.173 inches and 0.183 inches

**Head Height:**

Between 0.109 inches and 0.112 inches

**Hole Diameter:**

Between 0.034 inches and 0.042 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.112 inches

**Width Across Flats:**

Between 0.078 inches and 0.079 inches

**Hole Quantity:**

2

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

40

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 43.0 rockwell c

**Minimum Yield Strength:**

155000 pounds per square inch

**Hole Configuration Style:**

Round internal hexagon

**Material:**

Steel

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 ty1 cl3 federal specification single treatment response

**Thread Series Designator:**

Unc

**Specification Data:**

80205-nas608 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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