

View Online at <https://aerobasegroup.com/nsn/5305-01-327-5693>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.469 inches

Fastener Length:

Between 1.397 inches and 1.417 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.577 inches and 0.635 inches

Grip Diameter:

Between 0.3110 inches and 0.3120 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.312 inches

Grip Length:

Between 0.923 inches and 0.953 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

16000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Nas4006 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0