

View Online at <https://aerobasegroup.com/nsn/5305-01-328-9227>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.363 inches

Fastener Length:

Between 0.660 inches and 0.690 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.3825 inches and 0.3911 inches

Grip Diameter:

Between 0.1890 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.302 inches and 0.322 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 129.0 degrees and 131.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0