

View Online at <https://aerobasegroup.com/nsn/5305-01-330-5218>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.323 inches

Fastener Length:

Between 1.246 inches and 1.276 inches

Head Style:

Pan

Head Diameter:

Between 0.357 inches and 0.373 inches

Head Height:

Between 0.122 inches and 0.133 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.928 inches and 0.948 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas7703 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.