NSN 5305-01-331-0022

Machine Screw - Page 1 of 2

AeroBase Group

View Online at https://aerobasegroup.com/nsn/5305-01-331-0022

Fhread Class:
Ba
Thread Direction:
Right-hand
Thread Length:
0.438 inches
Fastener Length:
Between 0.469 inches and 0.500 inches
Head Style:
Flat chamfer
Head Diameter:
Between 0.265 inches and 0.270 inches
lead Height:
Between 0.088 inches and 0.102 inches
Locking Feature:
Patch
nternal Drive Style:
Cross recess type 1
Thread Diameter:
0.164 inches
Thready Qty Per Inch (tpi):
32
Min. Tensile Strength (psi):
160000 pounds per square inch
Screw Material:
Steel comp 4140 or steel comp 4340 or steel comp 8740
Locking Feature Material:
Plastic polyamide
Screw Material Specification:
Ail-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 milit
specification 3rd material response
Screw Surface Treatment:
Cadmium and chromate
Screw Surface Treatment Specification:
Qq-p-416, type 2 cl 2 federal specification single treatment response
Bearing Surface Of Head Surface Finish:
32.0 microinches
Shank Surface Finish:
32.0 microinches
Thread Surface Finish:
32.0 microinches
Thread Series Designator:

Unjc

NSN 5305-01-331-0022

Machine Screw - Page 2 of 2



Specification Data:

80205-nas1191 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A500d0

Mil-std (military Standard):

Mil-s-5626 spec.