

View Online at <https://aerobasegroup.com/nsn/5305-01-331-7206>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.403 inches

**Fastener Length:**

Between 1.076 inches and 1.106 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.5026 inches and 0.5111 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.678 inches and 0.698 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 129.0 degrees and 131.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Nas 4006 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0