

View Online at <https://aerobasegroup.com/nsn/5305-01-332-2295>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.277 inches

**Fastener Length:**

Between 0.762 inches and 0.792 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.256 inches and 0.270 inches

**Head Height:**

Between 0.087 inches and 0.097 inches

**Internal Drive Style:**

Torque-set ribbed

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

Between 36.0 rockwell c and 40.0 rockwell c

**Screw Material:**

Steel comp 4140 and steel comp 6150 and steel comp 8735 and steel comp 8740 and steel comp e4340

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416, ty2 cl2 federal specification single treatment response

**Bearing Surface Of Head Surface Finish:**

32.0 microinches

**Shank Surface Finish:**

32.0 microinches

**Thread Surface Finish:**

32.0 microinches

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1218 professional/industrial association specification

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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