

View Online at <https://aerobasegroup.com/nsn/5305-01-332-7233>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.363 inches

Fastener Length:

Between 0.598 inches and 0.628 inches

Head Style:

Flat countersunk

Head Diameter:

0.3813 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Torque-set ribbed

Thread Diameter:

0.190 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.497 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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