

View Online at <https://aerobasegroup.com/nsn/5305-01-336-3215>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 0.580 inches and 0.610 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.328 inches and 0.385 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

220000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.406 inches first hole and 0.456 inches first hole

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0