

View Online at <https://aerobasegroup.com/nsn/5305-01-337-5452>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.656 inches

Fastener Length:

Between 2.016 inches and 2.046 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.810 inches and 0.889 inches

Grip Diameter:

Between 0.4365 inches and 0.4370 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.437 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Special Features:

Tapped hole in head 0.138-32 unjc-3b threads. Distance from top of head to injection port 0.950 nom. Inch. Injection port 0.120 nom. In. Lg; 0.060 nom. In. Wide

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0