

View Online at <https://aerobasegroup.com/nsn/5305-01-337-5991>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.694 inches

Fastener Length:

Between 1.679 inches and 1.709 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.829 inches and 0.892 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.438 inches

Grip Length:

Between 0.990 inches and 1.010 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Special Features:

Red dye or paint on thread end before lubrication

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

Bac 5861, cage81205 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0